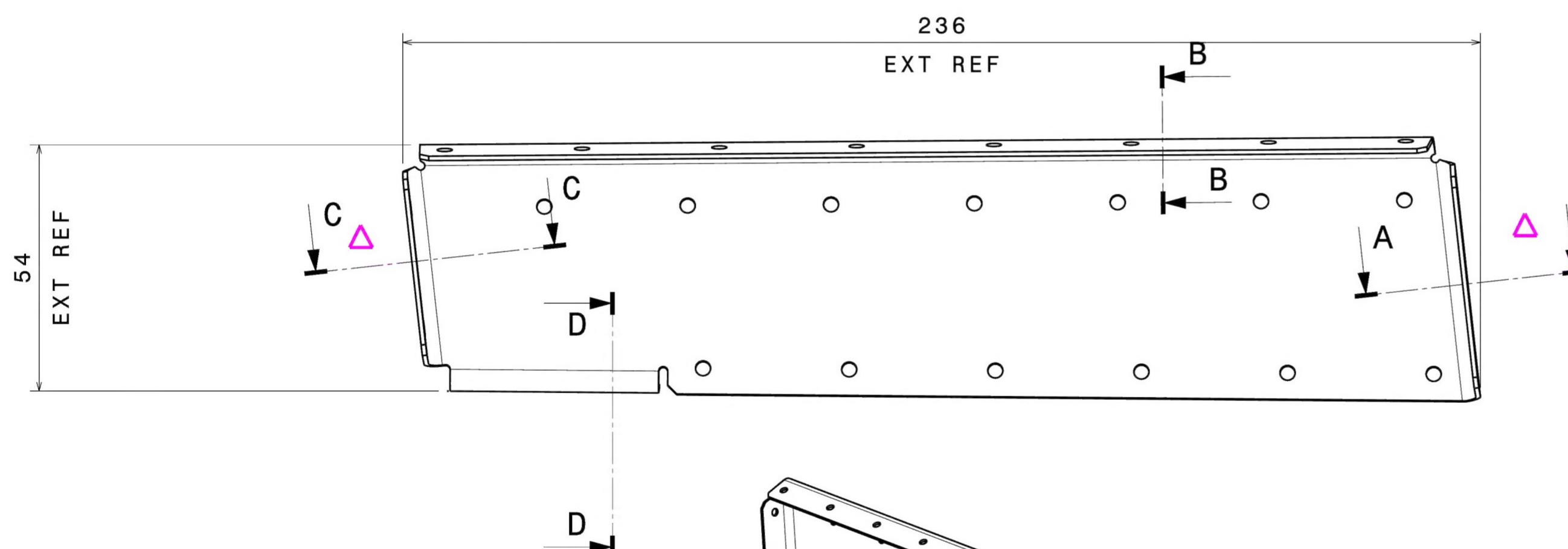
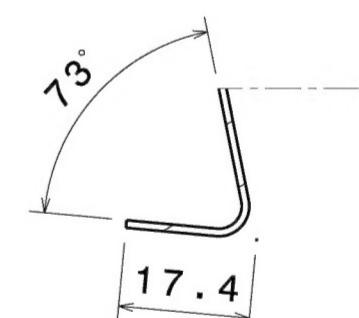
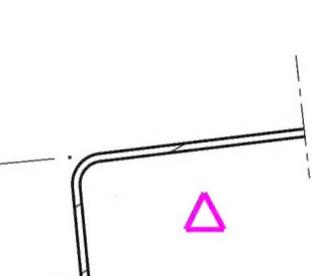
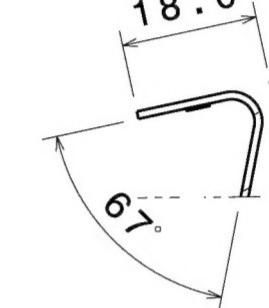
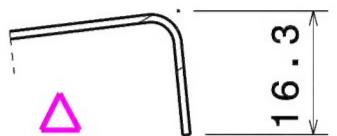
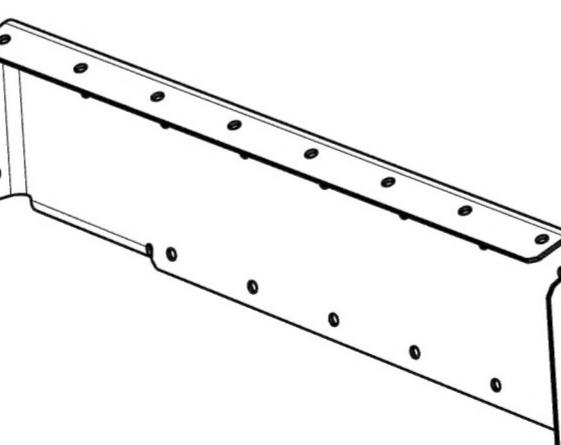


| ZONE               | ISS | DESCRIPTION  | DATE        | APPROVALS                          |
|--------------------|-----|--|-------------|------------------------------------|
| C7, C3, C2, E2, F6 | P3Y | ALIGNED SECTION VIEWS TO BE PERPENDICULAR TO THE EDGE. ADDED HOLES ON TOP FLANGE. ECR R42277 INCORPORATED. | 30 OCT 2014 | MODIFIED: B MITCHEM                |
|                    |     | CHANGE CODE: PE  | 26 AUG 2015 | DRG CHCK: T CLARK                  |
|                    |     |  |             | PROJ ENG:                          |
|                    |     |  |             | MFG ENGR:                          |
|                    |     |  |             | TECH APRL:                         |
|                    |     |  |             | DSGN APRL:                         |
|                    |     |  |             | 27 AUG 2015 DSGN APRL: A G BUTCHER |



## NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES:  $\pm 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.



QB21885 - AS DRAWN  
QB21901 - OPP HAND

| REF | DRAWING NUMBER | QTY | DESCRIPTION | MATERIAL/REMARKS |
|-----|----------------|-----|-------------|------------------|
| 01  | QD3088-133     | A/R | PRIMER      |                  |
| 02  | QD3088-134     | A/R | ACTIVATOR   |                  |
| 03  | QD3088-135     | A/R | THINNERS    |                  |

**PALL** Pall Corporation

PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

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| THIRD ANGLE PROJECTION | DRG PER ASME Y14.5M-1994 OR BS 8888 | APPROVALS            |             | DATE        | TITLE<br>DIVIDER FLOW              |
|------------------------|-------------------------------------|----------------------|-------------|-------------|------------------------------------|
|                        |                                     | DRAWN BY             | DRG CHCK    |             |                                    |
|                        |                                     | B MITCHEM            | T CLARK     | 25 SEP 2014 |                                    |
|                        |                                     | PROJ ENG             |             |             |                                    |
|                        |                                     | MFG ENGR             |             |             |                                    |
|                        |                                     | TECH APRL            |             |             |                                    |
|                        |                                     | DSGN APRL            |             |             |                                    |
|                        |                                     | USED ON              | E C BULA    | 25 SEP 2014 |                                    |
|                        |                                     | QB05043              | CONTRACT NO |             |                                    |
|                        |                                     | DO NOT SCALE DRAWING | SCALE       | 1:1         | SHEET A OF A                       |
|                        |                                     |                      | WEIGHT      |             | CAD LOCATION<br>UKEH_CATDRW-133203 |